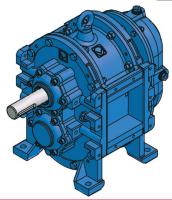
## R116-60

The R Series pump line is a very economical and versatile pump originally designed for agricultural use. Its robust construction and small footprint is perfect for mobile applications such as filling and emptying tankers and transferring slurry between pits. The economical R116 series offers a high-performance, cost-effective pumping solution for viscous liquids containing solids.





## HIFLO POSITIVE DISPLACEMENT ROTARY LOBE PUMPS

**Run Dry Without Damage:** Vogelsang pumps are warranted against damage from run dry for a period up to 30 minutes

**Self Priming to 25' (Wet):** With suction lifts to 25', Vogelsang pumps excel at the toughest suction lift applications

**Compact Size Reduces Expense:** Small footprints equate to reduced construction and fabrication expense.

**Unlimited Drive Options:** V-Belt drives, Geared Motors with reducers, Close coupled hydraulic motors, air or submersible, Power Take Off. Vogelsang pumps offer unlimited drive options.

**High Solids Handling:** Our original lobe design handles tough applications where large solids are present in the liquid. The two-wing design allows our pumps the largest cavity between the lobe and housing which is why it can handle such large solids.

## **MECHANICAL SPECIFICATIONS: STANDARD & OPTIONAL**

#### **Materials:**

**Bearing Housing:** Gray cast iron, 230-260 Brinell hardness **Front Cover:** Gray cast iron, 230-260 Brinell hardness

Front Wear Plate: Hardox, 550 Brinell hardness

Pump Shaft: Carbon steel, ASTM A470Shaft Sleeve: Stellite coated stainless steel.Rear Wear Plate: Hardox, 550 Brinell hardness

Housing Segments: Gray cast iron, 230-260 Brinell hardness

Mechanical Seal: Component Seal, Duronite vs. Duronite

Rotor Core: Gray cast iron

**Rotor Covering:** NBR, SBR, EPDM, Viton, Werobust.

## **Mechanical Specifications:**

**Connections**: Suction, 4"; Discharge, 4"

Weight: 143lbs.

Rotor Options: Straight 2-wing Lobes

Mounting Options: Inline, piggy-back, PTO frame

**Drive** Options: Inline Gear Motor, V-belt, Hydraulic, PTO

## Warranty, Testing & Quality Assurance:

Warranty: 2 years, manufacturer's defects.

**Testing:** Each pump is factory tested at the customers specified duty point at a suitable range of flow and pressure conditions in accordance with Hydraulic Institute Standards.

**ISO 9001:2008 Certification:** Vogelsang is a fully certified for the manufacture and repair of industrial pumping equipment.

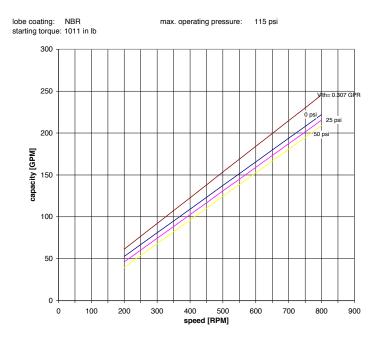
# R116-60

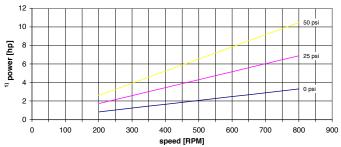


## PERFORMANCE SPECIFICATIONS

Series & Model	Capacity	Displacement	Max Pressure	Max. Size
	gpm m3/h	gal/100 revl/100rev	psi bar	rpm 1/min
R116-60	198 45	30.66 116	72.5 5	650

## **PERFORMANCE CURVES**





Values based upon water 70°F <sup>1)</sup> required driving power at the pump shaft

## **DIMENSIONAL DRAWING**

shaft end acc. to DIN748 keyway and key acc. to DIN6885 sheet 1

