



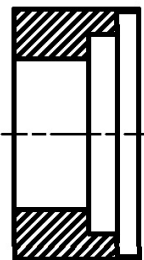
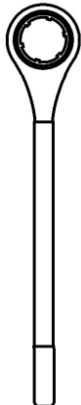
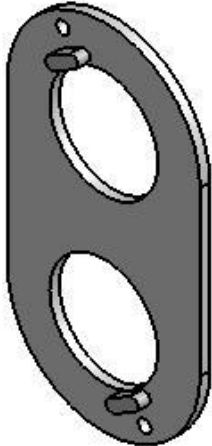
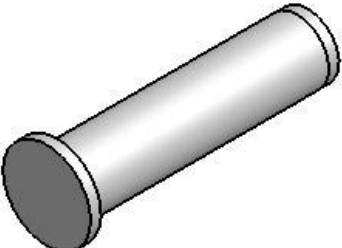
# Technical information TINF.PU.006.EN

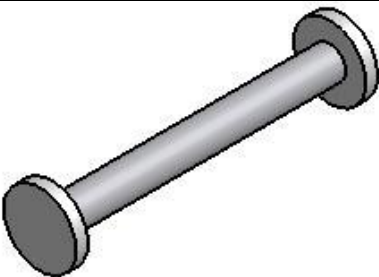
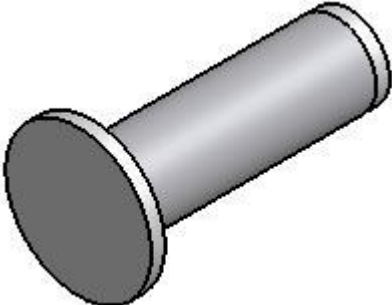
## Rotary lobe pump

### Tool list for R-pumps

| Tool name                                                     | Art - No.  | Figure |
|---------------------------------------------------------------|------------|--------|
| <b>Lobe puller</b>                                            |            |        |
| RP140/210/280                                                 | PBA.600.TK |        |
| RP350/420                                                     | PBA.600.TL |        |
| <b>Assembly tool for lobes R116</b>                           | PBA.009    |        |
| <b>Assembly tool for inner ring in front - R116</b>           | PBA.010    |        |
| <b>Assembly tool for sealing ring in bearing cover - R136</b> | PBA.012    |        |
| <b>Assembly tool for lip seal - R136</b>                      | PBA.014    |        |



| Tool name                                              | Art - No. | Figure                                                                               |
|--------------------------------------------------------|-----------|--------------------------------------------------------------------------------------|
| Assembly tool for mechanical seal R136                 | PBA.006   |   |
| <b>Grooved nut wrench</b>                              |           |                                                                                      |
| R116                                                   | PMS.004   |   |
| R136                                                   | PMS.005   |                                                                                      |
| <b>Holding plate for bearing (for assembling pump)</b> |           |   |
| R116                                                   | PBA.015   |                                                                                      |
| R136                                                   | PBA.016   |                                                                                      |
| Special tool for tighten shaft nut - R116              | PBA.017   |  |
| Assembly tool for bearing and lip seal - R116          | PBA.008   |  |

| Tool name                              | Art - No. | Figure                                                                                                                                                                                                                                                                                                                                                  |
|----------------------------------------|-----------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Assembly tool for lip seal R116        | PBA.007   |  A 3D perspective view of a cylindrical assembly tool. It has a long central shaft with two flat, circular end caps. The tool is oriented diagonally from the bottom-left towards the top-right.                                                                      |
| Assembly tool for bearing cover - R136 | PBA.011   |  A 3D perspective view of a cylindrical assembly tool. It has a long central shaft with two flat, circular end caps. The tool is oriented diagonally from the bottom-left towards the top-right, similar to the one above but with a slightly different aspect ratio. |

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